What is claimed is:

| 1 | 1 | An embroidery machine with a cap bill support device, the machine including a hat hoop |
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| 2 | | base frame, the device comprising: |
| 3 | | a bill hook capable of physical attachment to said cap bill; and |
| 4 | | a base support secured to said hat hoop base frame, said hase frame receiving |
| 5 6 | | support of said cap bill when positioned adiabatic |
| ь | | said hat hoop base frame. |
| 1 | 2. | A device as in claim 1, wherein said hook is pivotally mounted to said base support. |
| 1 | 3. | A device as in claim 1, wherein said hook includes a substantially "L" shaped arm |
| 2 | | including a foot enabling attachment to said cap bill. |
| 1 | 4. | A device as in claim 1, wherein said hook includes a clamp that is releaseably secured to |
| 2 | | said cap bill. |
| 1 | 5. | A device as in claim 4, wherein said book 5, 11 |
| 2 | | A device as in claim 4, wherein said hook further includes an arm that is received by said base support. |
| 1 | 6. | A device as in claim 5, wherein said arm is received by a lip hook on said base support. |

1 A device as in claim 6, wherein said base support is comprised of a substantially flat plate 7. 2 including a lip hook. 1 8. A device as in claim 7, wherein said substantially flat plate includes at least one mounting hole, thereby enabling mounting of said substantially flat plate to a peripheral flange on 2 3 said hat hoop base frame. 1 A device as in claim 7, wherein said substantially flat plate is mounted adjacent to a visor 9. 2 bracket mounted on said hat hoop base frame. 1 A device as in claim 5, wherein said arm is received by a lip hook on a visor bracket, the 10. 2 visor bracket being mounted to said hat hoop base frame. An embroidery machine of the type that is used in the embroidery of headgear and other 1 11. 2 products that have a protrusion such as a cap bill, the machine also including a hat hoop 3 base frame and a hat rack, the improvement comprising: a bill hook capable of physical attachment to said cap bill; and 5 a base support secured to said hat hoop base frame, said base frame receiving said 6 bill hook, thereby offering removable support of said cap bill when positioned 7 adjacent to said hat hoop base frame.

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- 1 A machine as in claim 11, wherein said hook is pivotally mounted to said base support. 12. 1 A machine as in claim 11, wherein said hook includes a substantially "L" shaped arm 13. 2 including a foot enabling attachment to said cap bill. 1 A machine as in claim 11, wherein said hook includes a clamp that is releaseably secured 14. 2 to said cap bill. A machine as in claim 14, wherein said hook further includes an arm that is received by 1 15. 2 said base support. 1 A machine as in claim 15, wherein said arm is received by a lip hook on said base 16. 2 support. 1 17. A machine as in claim 16, wherein said base support is comprised of a substantially flat 2 plate including a lip hook. 1 A machine as in claim 17, wherein said substantially flat plate includes at least one
- 1 A machine as in claim 17, wherein said substantially flat plate is mounted adjacent to a 19. Docket No. HAL-02016

flange on said hat hoop base frame.

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mounting hole, thereby enabling mounting of said substantially flat plate to a peripheral

| 2 | visor bracket mounted on said hat hoop base frame. |
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| 1 | 20. A method of supporting a cap bill to facilitate the embroidery of a cap including the steps of: |
| 2 | of: |
| 3 | providing an embroidery device including: |
| 4 | a bill hook capable of physical attachment to said cap bill; and |
| 5 | a base support secured to said hat hoop base frame, said base frame receiving said bill |
| 6 | hook; |
| 7 | positioning a cap in said embroidery device adjacent to said hat hoop base frame; |
| 8 | displacing a portion of said cap bill toward said base support; |
| 9 | attaching said bill hook to said can bill with a characteristic said bill hook to said can bill with a characteristic said said bill hook to said can bill with a characteristic said said bill hook to said can bill with a characteristic said said bill hook to said can bill with a characteristic said said bill hook to said can bill with a characteristic said said bill hook to said can bill with a characteristic said said said said said said said said |
| 10 | attaching said bill hook to said cap bill with said bill hook supported by said base support, thus maintaining said cap bill in a displaced orientation. |
| 1 | r - m a displaced orientation. |